Date User: Customer Job Number

Monday, 7/9/2007 11:44:16 AM

Kim Johnston

Process Sheet : HOSE ASSEMBLY 0.5" X 14" : CU-DAR001 Dart Helicopters Services **Drawing Name** : 10116 **Estimate Number** : D2005001 : NA Part Number P.O. Number D2005-001 REV. D1 : 7*1*9/2007 **Drawing Number** This Issue S.O. No. : : N/A : NC Prsht Rev. Project Number : NWA First Issue Type : PURCHASED PARTS **Drawing Revision** : 30669 Material Previous Run **Due Date** : 7/30/2007 5 Um: Each Written By Checked & Approved By D-00.09.21 Re-formated, fixed typo EC Comment **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: **PURCHASING** 1.0 Comment: PURCHASING C207/07/10 4128 Issue P/O: Make per Drawing Possible Supplier: Aero Component P/N: 124F002-8CR-0160 Material release note required 2.0 D2005001P Hose Ass'y .500dia x 14" Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) HOSE ASSEMBLY PACKAGING RESOURCE #1 3.0 Comment: PACKAGING RESOURCE #1 Recieive & Inspect for Transit Damage Ensure Material Release Note is attached 4.0 QC5 Comment: INSPECT WORK TO CURRENT STEP 5.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	NGE By			Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No	•	PAR #: Fault Category: N	ICR: Yes	(No) DQ	A: <u></u>	Date: ₫	1102124.				

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
	T	Description of NC		Corrective Action Section E	3	Verification	Approval Chief Eng	A		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Approval QC Inspector		
								, e		

NOTE: Date & initial all entries

Date:

Monday, 7/9/2007 11:44:16 AM

User:

` Kim Johnston ...

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOSE ASSEMBLY 0.5" X 14"

Job Number: 33339

Part Number: D2005001

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No	:	PAR #: Fault Category: No		No DQ		_					
		•	QA:	N/C Close	d:	Date: _					

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B				A		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries



DESIGN BRADLEY	BRADURY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	B W	DRAWING NO. DZOOS-OOI SHEET	REV [
97.06.	23	HOSE ASSEMBLIE	SCALE

RELEASED

REDRAWN BRADIET & 96.04.17 SHOWN (REF, nor 16.00 WAS 14.00 97.06.23. D DI "A" DIM NOW TO CENTER OF NUT 02.06.05

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SHOP COPY RETURN TO ENGINEERING ONTROLLED COPY SUBJECT TO AMENDMENT

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CERTIFICATION OF CONFORMANCE

CUSTOMER:	DART AEROSPACE	PU	IRCHASE ORDER NO	00004128
	D2005009P (124F001-8GR-	-0300), D2005001P (1245002-8)	R-0160), D2210332P (111417-3S-0320)
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ALL SPECIAL BEEN PERFO	L PROCESSING AND SPECIAL DRMED WITHIN THIS FACILITY	INSTRUCTIONS NECESSARY FOR OR BY THE SUBCONTRACTOR US	COMPLETION OF THIS STED.	ORDER HAVE
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	08-02-07		u Mose	1
DATE	and the second s	BY		YITLE MANAGER



TEST REPORT

DATE 08/02/07	P.O. NO. 00004128	CUSTOMER DART AEROS	SPACE		JOB NO. 032430
QTY,	PART NO.	129	MACHINE	TIME	MTL,
4 EA	D2005009P 124F001-8CR-0300	3000		1 MIN	11176,
5 EA	02005001P 124F002-8CR-0160	3000		1 MIN	
10 EA	02210332P 111417-3S-0320	6000		1 MIN	
· ·					
CNED	JOHN MARKEY (P)			08-02-	07